

CELL :- A157 CELL NAME:- Tensioner MACHINE / STAGE :- Toggle Press/Assy. OPERATION :- Date Punching

KAIZEN THEME :- work standardization and Arresting the 30.5mm length variation of tensioner assy.

IDEA :- Fixture height to be set as per component priming height specification.

WIDELY/DEEPLY:-

COUNTERMEASURE:- Provide spacer in fixture at cap resting area & now priming height out of specification component arrest by visually in fixture

PROBLEM / PRESENT STATUS :- Probable of priming height inspection missing & there is no any visual defect identification at date punching stage.



If No gap between fixture and component.

BEFORE



Gap between fixture & component.

AFTER

WHY - WHY ANALYSIS :-
Why1 : Probable of priming height inspection missing.
Why2 : No visual defect identification at date punching stage
Why3 : Fixture height not set.

RESULT : Work Standardization & No Customer complaint.

ROOT CAUSE : Fixture height not set.

BENCHMARK TARGET	
KAIZEN START	31.12.15
KAIZEN FINISH	20.01.16

TEAM MEMBERS :- Mr. Shanth kumar.r
Mr.Mahesh.N

BENEFITS : Work Standardization & No customer complaint.

KAIZEN SUSTENANCE

WHAT TO DO : Check ,
HOW TO DO : visually
FREQUENCY : Once in a day.

COST INCURRED FOR MAKING KAIZEN

MATERIAL COST IN RS	LABOUR COST IN RS	TOTAL COST IN RS

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS

REGISTRATION NO. & DATE: # 964, 30.12.15.
REGISTERED BY :- Mr.Shantha Kumar
MANAGER'S SIGN :-